



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9603

Job Sheet 167269-C



Part No: 646.9603

Job Qty: 2 ea

Part Name: Lower Cutter Assembly Low



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 10/22/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea	10/22/17	10/22/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	10/22/17	10/22/17	0.00	0.00	Packaging1		
120	Small Fab	2 pcs	10/22/17	10/22/17	0.00	0.66	Small Fab		
130	QC	2 pcs	10/22/17	10/22/17	0.00	0.00	QC5		
140	Packaging	2 pcs	10/22/17	10/22/17	0.00	0.00	Packaging3		
150	QC21-SA	2 Ea	10/22/17	10/22/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	
646.9813	Lower Deflector Low	2 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	8	0
	646.9813	2	12	0
	MS21042L08	6	2,804	0
	MS27039-08-19	6	2,024	0
	NAS1149FN832P	12	3,528	0

602436

Part Specifications

Specifications could not be found.



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Container No: S060200



Part: 646.9603

Job No: 167269-C

Serial No/Batch: S060200

Revision:

Inspector:

Date: 04/12/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002436	S060195	646.9701	Cutter Sub Assembly	s057437	Start Up Stores/Pkg-2	2
002436	S060199	646.9813	Lower Deflector Low	s022537	CCK015	2
002436	S060193	MS21042L08	Nut	s044234	Start Up Stores/Pkg-2	6
002436	S060192	MS27039-08-19	Screw	s027543	Start Up Stores/Pkg-2	6
002436	S060191	NAS1149FN832P	Washer	s020604	Start Up Stores/Pkg-2	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/12/18 7:59 AM dart.quirion.sonia